

Millions of Acres for Dedicated Energy Crops: Farms, Ranches, or Plantations?

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Cellulosic Ethanol

- Energy Independence and Security Act of 2007
 - By 2022, 21 billion gallons of ethanol to be derived from non-cornstarch products (e.g. sugar or cellulose)

Feedstock for Cellulosic Ethanol

Billion Ton Biomass Study (DOE; USDA 2005)

- One billion dry tons from agricultural lands
 - sustainably collectable biomass and continue to meet food, feed and export demands (p. 38)

Land for Dedicated Energy Crops

- DOE; USDA 2005
 - 55 million acres of cropland, idle cropland, and cropland pasture
- English et al. 2006
 - Switchgrass could be established on more than 100 million acres

Feedstock Acres

- 21 billion gallons (2007 Energy Act)
- 90 gallons per ton (DOE NREL goal)
- 3 - 7 dry tons per acre
- 33 - 78 million acres
- In 2007 US farmers planted
 - 60 million acres of wheat
 - 64 million acres of soybeans
 - 94 million acres of corn

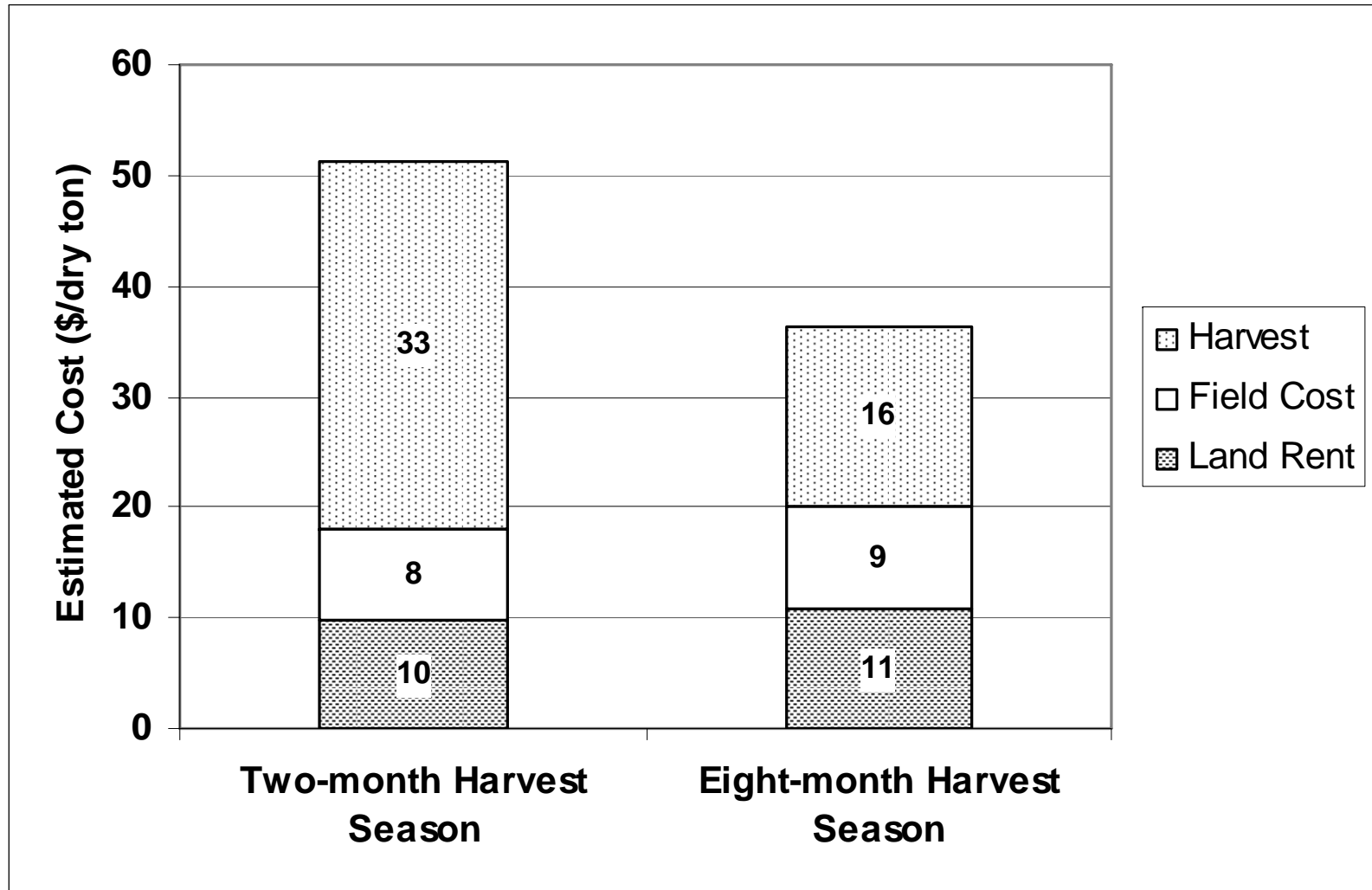


Feedstock Production, Harvest, Storage, Transportation Challenges

- Unlike corn grain, harvest, storage, transportation, marketing, and risk management infrastructure does not exist
 - Spot markets work fine for corn grain
 - Spot markets don't exist for switchgrass
- Continuous year-round flow of material to biorefinery
- Substantial investment required in harvest machines
- Large quantity of bulky material

Harvest Costs

(45-65 % of “Farm Gate” Production Costs)



What Industry Structure

- Perennial grass
- After establishment year, very little annual maintenance required
 - One trip to broadcast fertilizer
 - Harvest
- Cost components:
 - Land
 - Establishment
 - Fertilizer
 - Harvest
- Structure likely to be determined by the most efficient harvest, storage and transportation system



Objective

- Determine the most efficient harvest system for a dedicated energy perennial grass such as switchgrass
 - 21 billion gallons (2007 Energy Act)
 - 3 - 7 dry tons per acre
 - 33 - 78 million acres

What Harvest System

- It depends on whether the processing system prefers
 - dry versus wet
 - loose versus dense
- It depends upon which cellulose processing technology “wins”
 - enzymatic hydrolysis
 - acid hydrolysis
 - gasification
 - gasification-fermentation
 - liquefaction
 - mixalco

Assumption For Discussion Purposes

- Biorefinery uses the
Oklahoma State University-
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Coskata



Gasification Bio-fermentation Process

Gasification Bio-fermentation

- Gasification - feedstock converted to synthesis gas
 - “dry” feedstock is preferred
- Bio-fermentation - synthesis gas converted into ethanol and other products
 - “...more than 100 gal / dry ton...”
- DOE, NREL enzymatic fermentation
 - goal of 90 gal / dry ton



Gasification Bio-fermentation

- Gasify dry feedstocks
- Gasification could use a variety of feedstocks
 - Switchgrass; miscanthus; corn stover; bagasse

(Note: technology remains unproven)

Quantity of Feedstock Required for a 4,000 tons per day Biorefinery

- 1,400,000 tons of biomass per year
- 350 days of operation per year
- 17 dry tons per truck
- 235 trucks per day
- 24 hours per day
- 9.8 trucks per hour



Quantity of Feedstock Required for a 4,000 tons per day Biorefinery

- 1,400,000 tons / y / biorefinery
- 470,000 (3 t/a) to 200,000 (7 t/a) acres
- 126 million gal / y / biorefinery (90 gal/t)
- 167 biorefineries to produce 21 billion gal / y
(33 - 78 million acres)

Which Harvest Method?

- Current forage harvest systems
 - Small bales
 - Large cylindrical solid bales
 - Large rectangular solid bales
 - Loose chop
 - Cotton module systems
 - Silage systems
- Collect for field storage and transport substantial distances
- For large volume, and current forage harvest technologies, large rectangular solid bales is the least-cost system for harvesting biomass from perennial grasses in the Western Plains

Bale



Collect
Bales
and
Stack for
Field
Storage



How Would Harvest be Managed ?

- Harvest Costs
45-65 % of “Farm Gate” Production Costs

Experience from Custom Grain Harvest Companies (Great Plains)

- A substantial quantity of the grain in the Great Plains is Harvested by Custom Harvest Companies

	Average
• Acres Harvested per Year	28,049
• Number of Combines	4.1
• Number of Trucks	6.3
• Number of Employees	10.3

(Source: Kastens and Dhuyvetter, 2006)

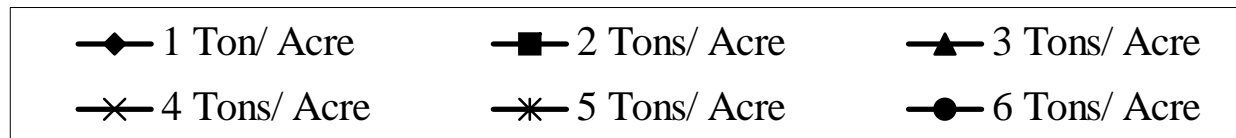
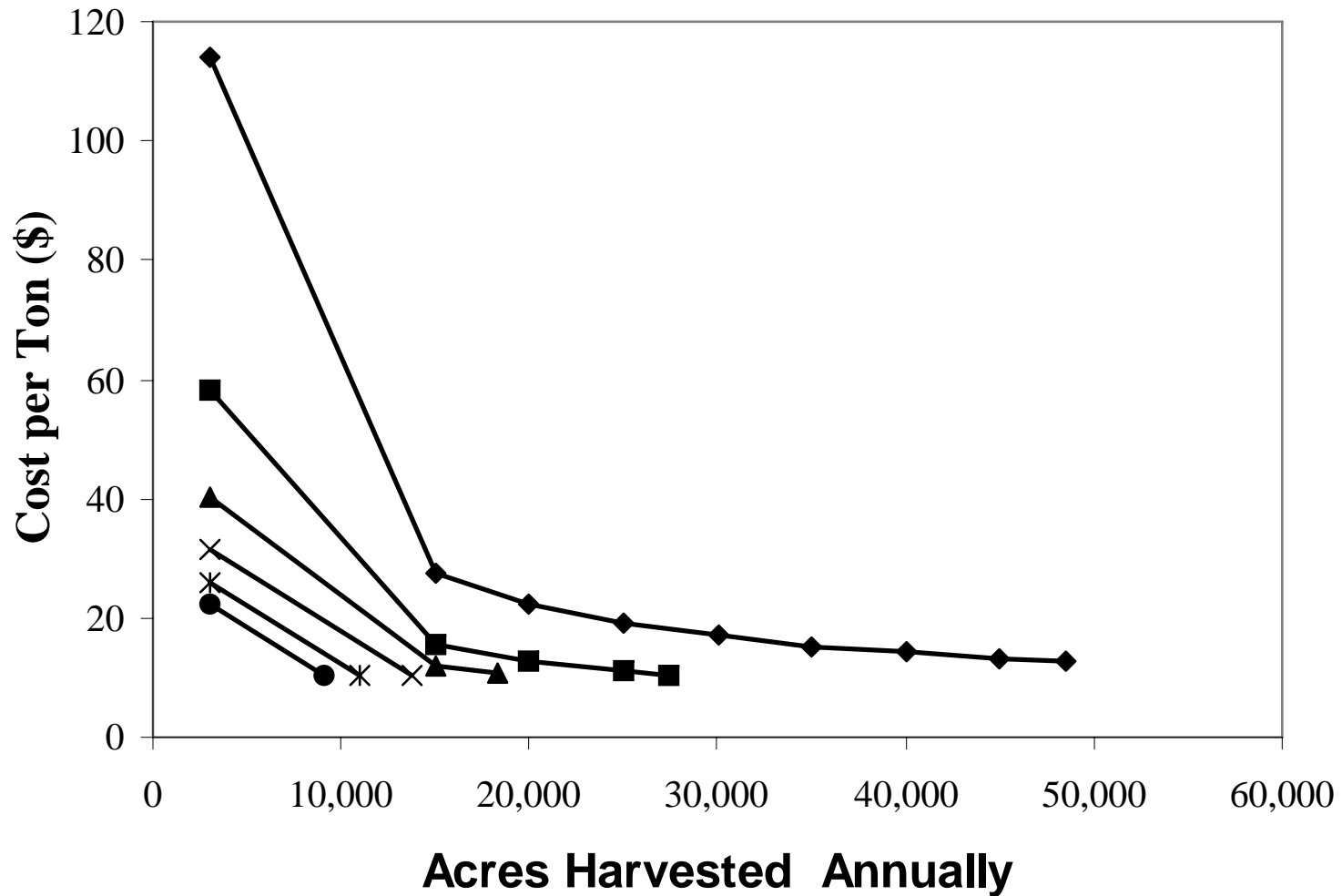
Conceptual Coordinated Harvest System for Switchgrass

- Mowers
- Rakes
- Balers
- Tractors
- Field Stacker
- Workers

(Source: Thorsell et al.)

Harvest and Stacking Cost

Economies of Size



Model

- Multi-region, multi-period, mixed integer mathematical programming model
 - Tembo et al. 2003. *JARE* 28:611-633.
 - Mapemba et al. 2007. *RAE* 29:227-246.
- Cropland
 - Conversion to Switchgrass

Economic Modeling

- determine the cost to
produce,
harvest,
store, and
transport

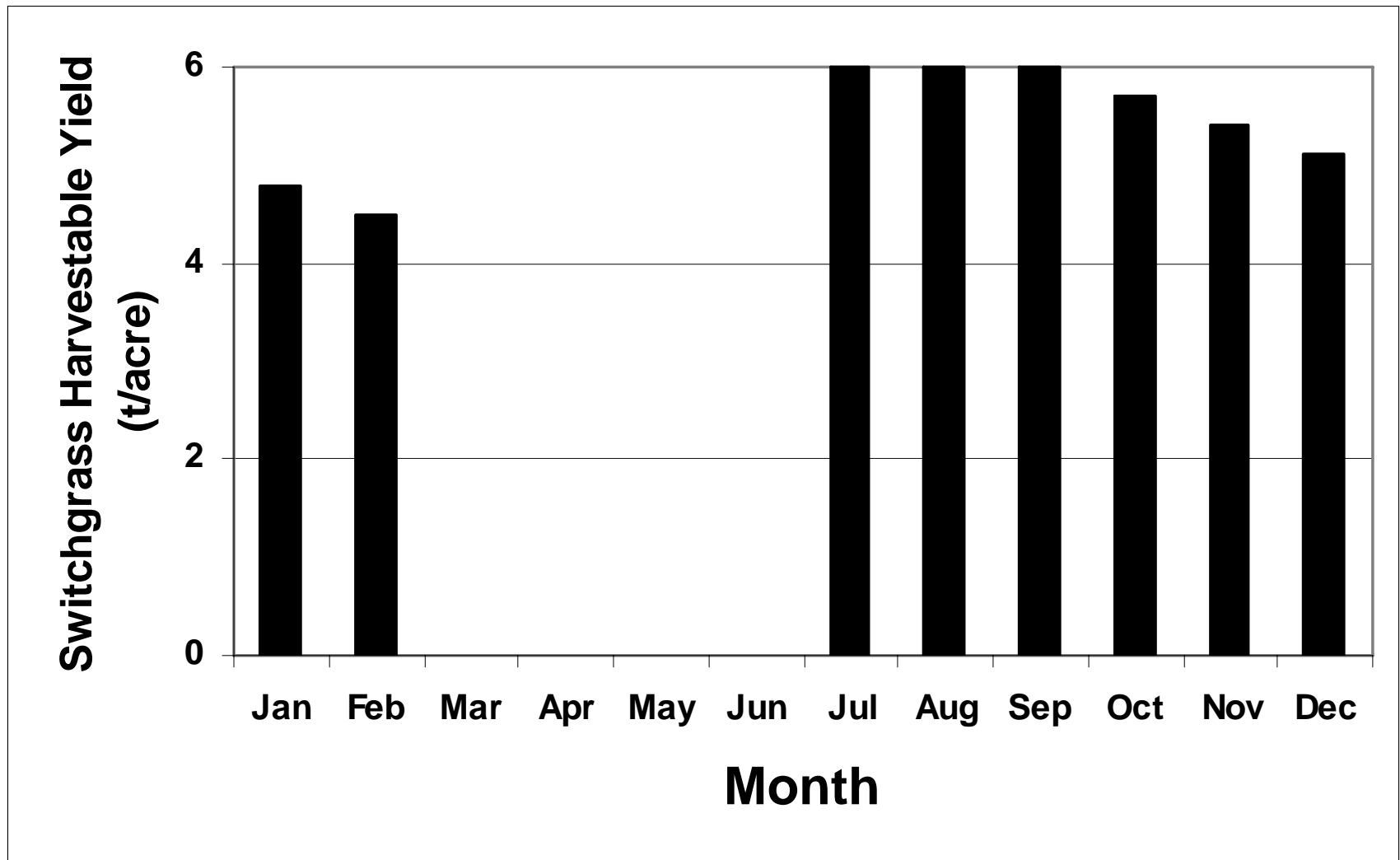
a flow of biomass from perennial grasses produced in the Great Plains to an optimally located and sized biorefinery

Number of Harvest Machines Endogenously Determined

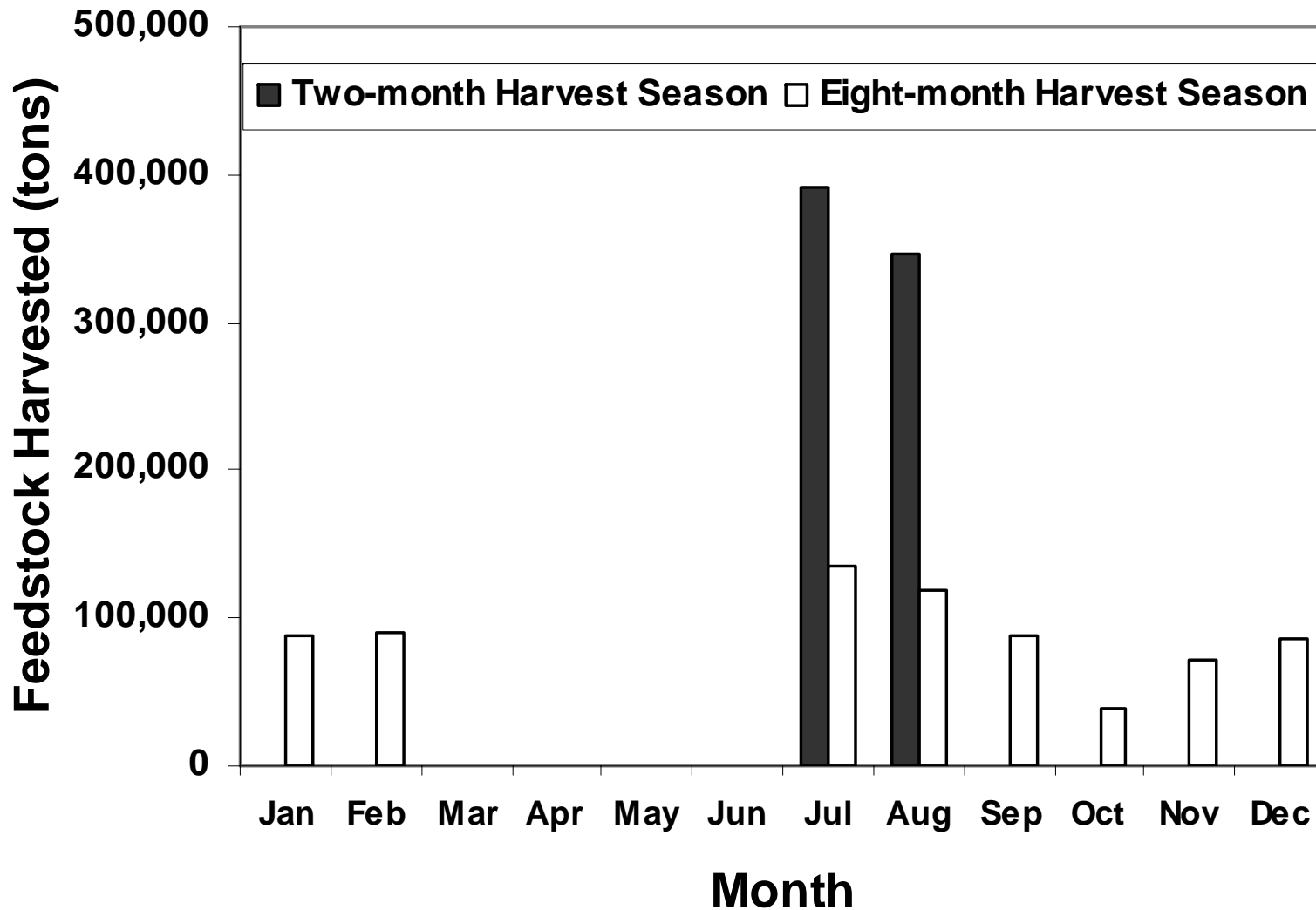
- Large rectangular solid bales
- Field workday distributions built from historical weather data (Mesonet system)
 - Mowing days
 - Raking, baling, stacking days
- Single harvest per year
 - 8 month harvest window (Jul – Feb)
- 2,000 dry tons per day

Switchgrass Expected Harvestable Yield (tons/acre)

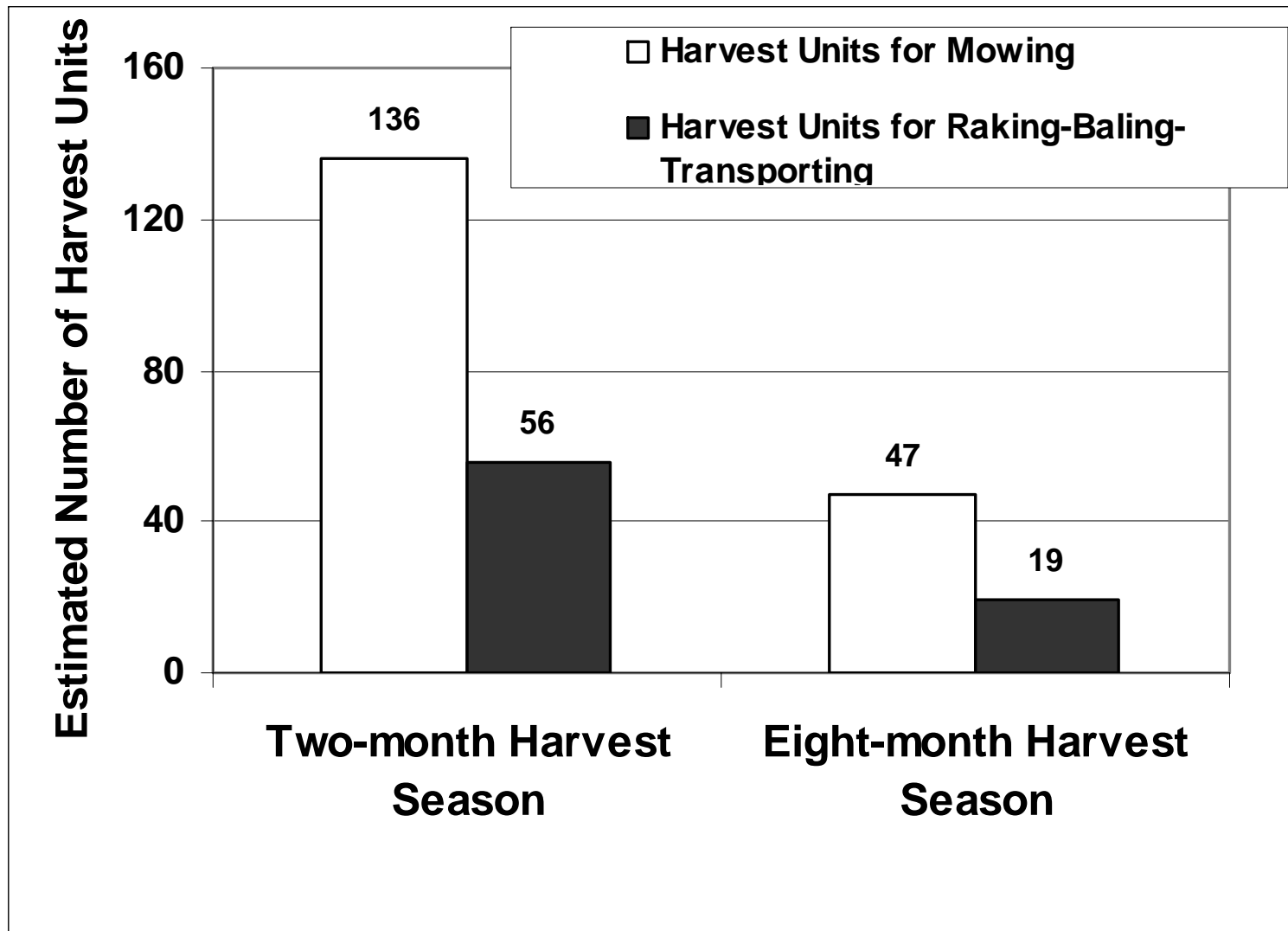
expected yield 6.5 to 3.75 t/a depending on
county and month of harvest



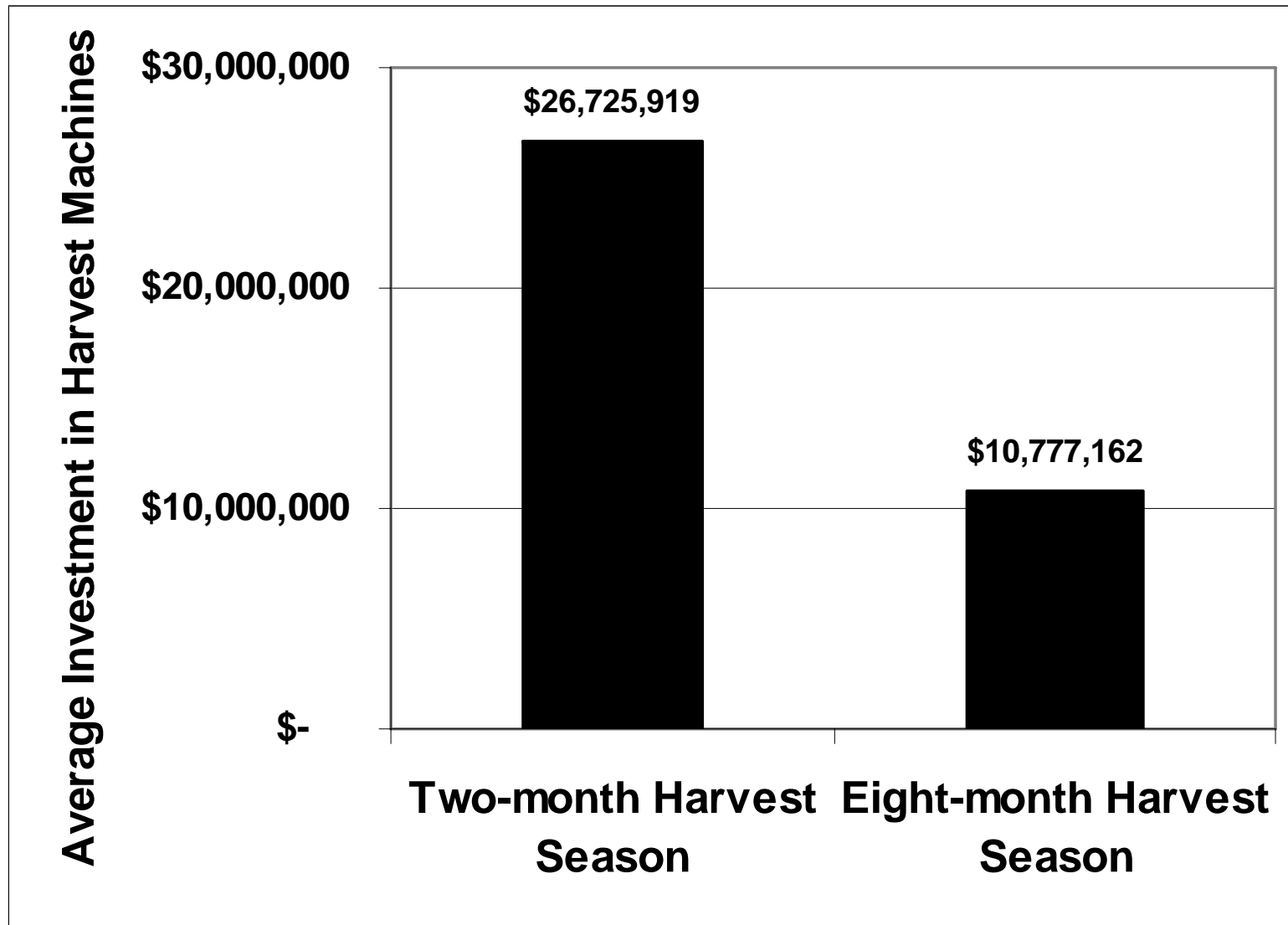
Switchgrass harvested per month for both a two- and eight-month harvest season to provide a flow of feedstock to a 2,000 dry tons per day biorefinery



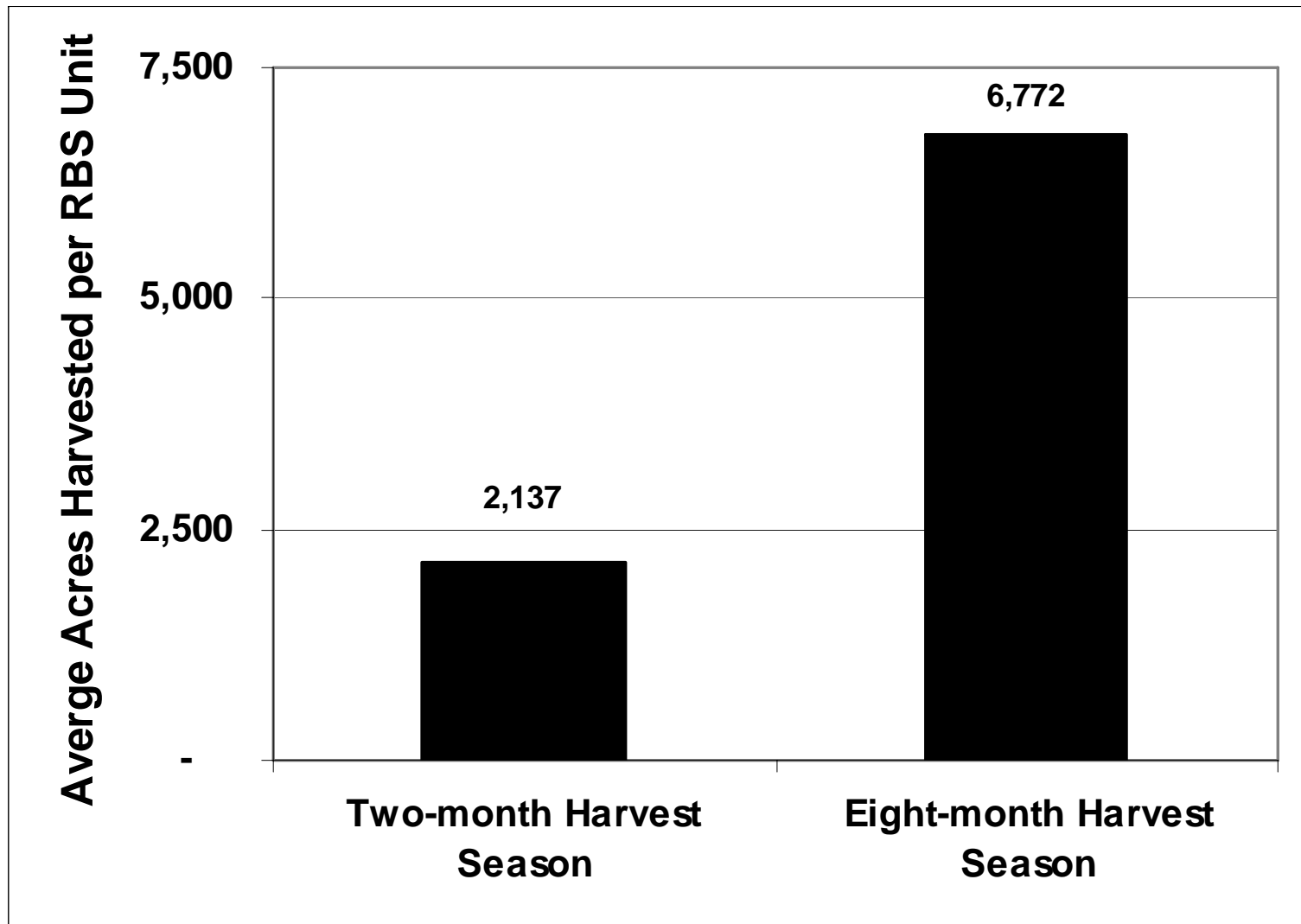
Estimated number of harvest machines for two- and eight-month harvest season to provide a flow of 2,000 t/day



Average investment in harvest machines for two- and eight-month harvest season to provide a flow of 2,000 t/day

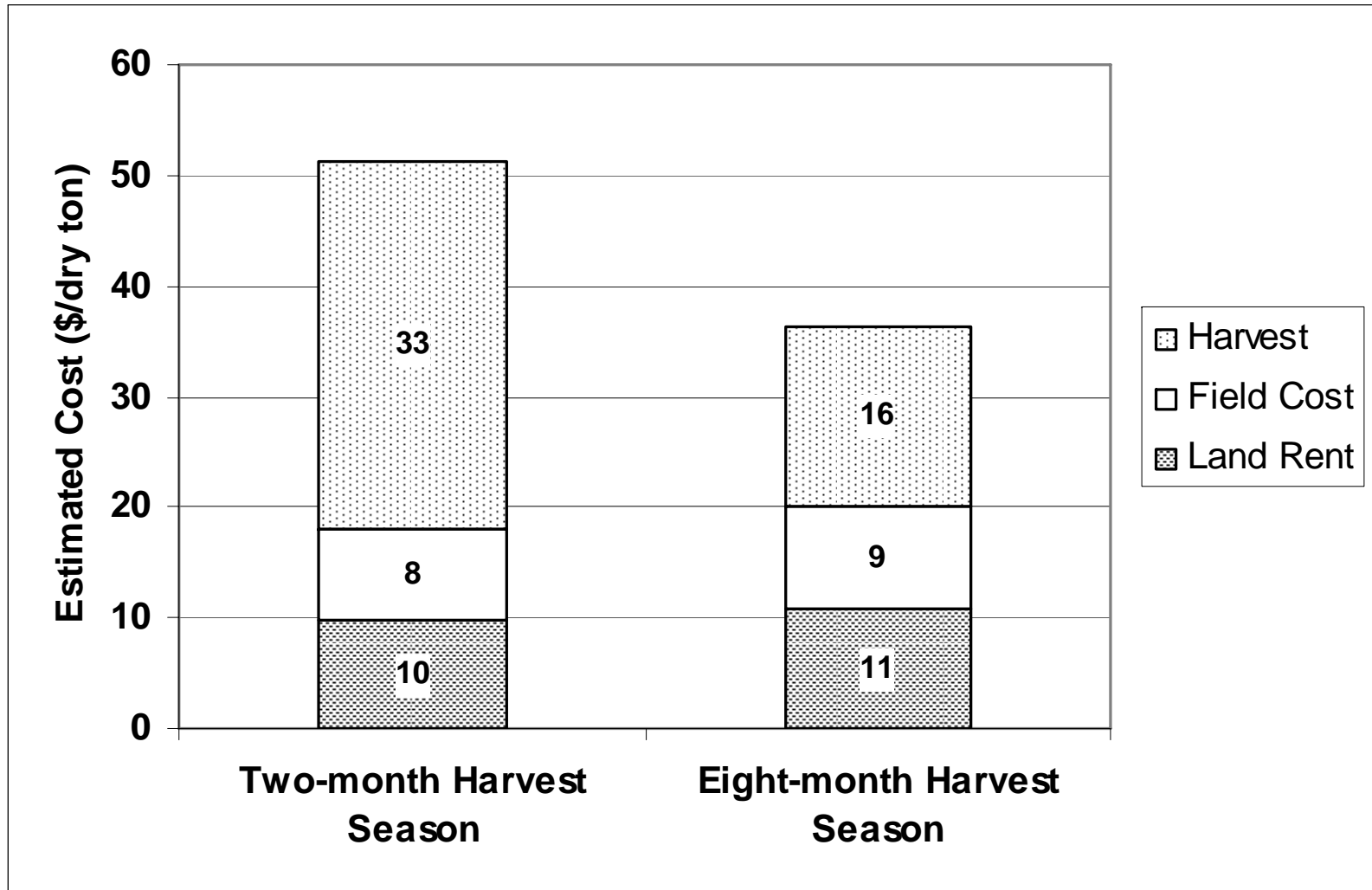


Estimated number of acres harvested per year per raking, baling, stacking harvest unit for two- and eight-month harvest season to provide a flow of 2,000 t/day



“Farm Gate” Costs

(45-65 % for Harvest)



What do the Models Tell Us?

- Significant cost economies associated with harvest machines
- Harvest would extend over as many months as permitted by weather, feedstock sources, and policy
- Market forces would exploit the economies of size associated with harvest machines
 - independent harvest companies
 - wholly owned subsidiaries of biorefineries

Industry Structure

- Production characteristics and harvest cost economies more similar to U.S. timber production than to U.S. grain, oilseed, and fiber production
- Market forces may drive the structure toward vertical integration
- Feedstock production, harvest, and transportation may be centrally managed and coordinated
- Public policy that restricts business ties between feedstock production and feedstock processing is likely to hinder the development of a cellulosic biomass biorefinery industry

Quantity of Feedstock Required for a 4,000 tons per day Biorefinery

- 1,400,000 tons / y / biorefinery
- 470,000 (3 t/a) to 200,000 (7 t/a) acres

Possible Arrangements to Insure a Reliable Flow of Feedstock

- Acquire Land
- Long-term land leases similar to Conservation Reserve Program
- Contract with individual growers
- Contract with a group of growers via cooperative arrangement

Additional Challenges

- Risk management
 - Feedstock yield variability
 - Fire of standing and stored switchgrass
- 55 million acres of cropland, idle cropland, and cropland pasture identified in the billion ton study are widely dispersed
- The grain-ethanol program has increased the cost of inputs (land, fertilizer, machinery) required to produce switchgrass
- Discover, develop, design, and demonstrate an economically competitive biorefinery technology
- Build a **profitable business model**



